

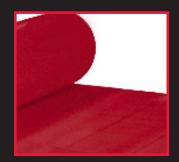
VINYL SHOWER PAN LINER

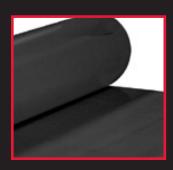
In 1965 PASCO was the first company to introduce a plastic shower pan liner for ceramic tile showers. Since that time, over 27,000,000 square feet of our shower pan liner has protected hundreds of

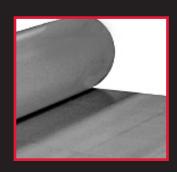
thousands of ceramic tile showers.

We led our industry in developing a nationally recognized product standard for shower pan liner. Furthermore, we led the way in developing and implementing the installation standards for the plumbing code bodies throughout the United States.

PASCO Vinyl Shower Pan Liner has served and continues to serve the plumbing trade like no other product.





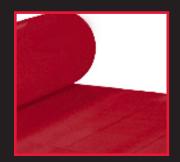




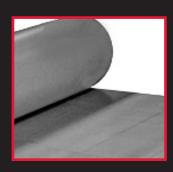


VINYL SHOWER PAN LINER INDEX

Base Linel-1
Black Shower Pan Liner
Butyl Rubber Caulk
Plastic Shower Drain
Pre-fab Corners
Quick Connect Shower Drain
Quick Set Shower Drain
Quick Test Shower Drain
Red Shower Pan Liner
Shower & Floor Drain
Vinyl Shower Pan Cement











40 MIL RED SHOWER PAN LINER





IAPMO Listed

PART NUMBER	WIDTH	LENGTH
3045	48"	
3047	60"	80 Ft.
3049	72"	

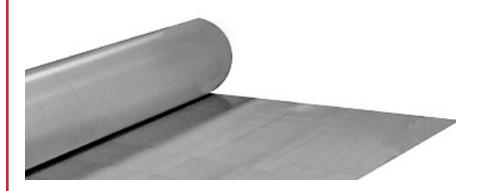
30 MIL BLACK SHOWER PAN LINER



IAPMO Listed

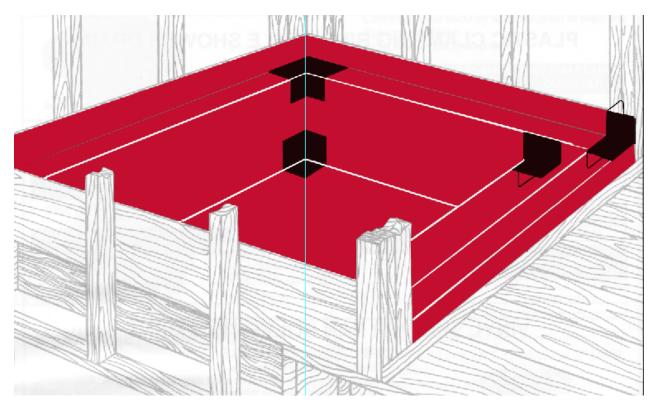
PART NUMBER	WIDTH	LENGTH
3016	48"	
3018	60"	80 Ft.
3020	72"	

BASE LINE



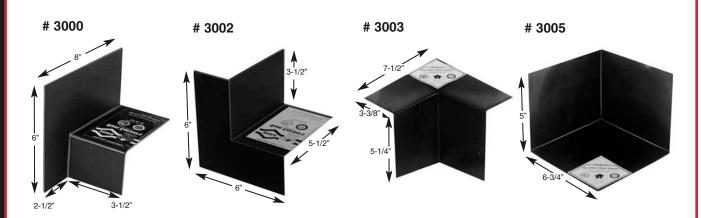
PART NUMBER		LENGTH
3021	58"	90 Ft.





This type of installation will probably never exist. It is to illustrate all the corner applications.

PRE-FAB CORNERS



Flush Dam Corner* Use where a flat wall or stall backing board meets a dam at a 90° angle.

Return Dam Corner* Use where wrap-around protection is necessary.

Top Dam Corner Use where a wide 90° top corner of a two dam stall or Prevents folded pan roman tub meet.

Inside Corner For deep tubs. buildup in corners.



VINYL SHOWER PAN CEMENT



PART NUMBER 3008

Pint size only

DIRECTIONS FOR USAGE:

- 1. Surfaces to be joined must be clean and dry.
- 2. Apply cement with dauber or short natural bristle brush. If cement appears jellied, may be thinned by adding a small amount of acetone.
- 3. To join sheets allow a 4" minimum overlap. Apply a thin, even coat of cement to both surfaces to be joined. The entire surface of the material to be joined must be covered with cement. Apply the cement to the short lengths of material, not to exceed 3' at a time.
- 4. Join cemented surfaces as quickly as possible before cement dries. For seams exceeding 6' in lenght, use a weighted, smooth flooring roller to faciliate bonding of material.
- 5. Apply a wide bead of cement to the entire length of the overlap. If material has been joined outside of installation area, apply the bead to both top and bottom edges of the overlap.
- 6. Do not disturb or try to peel joined surfaces. The cemented seam should fully cure in 24 hours.

NOTE: COMMON PVC PIPE CEMENT WILL NOT SOLVENT WELD VINYL SHOWER PAN LINER

BUTYL RUBBER CAULK



Excellent for sealing between shower pan liner and shower drains Can be used anywhere an economical, weather resistant, long life sealant is required

PART NUMBER	SIZE	
1709	10 oz Cartridge	

PLASTIC SHOWER DRAIN

Clamping Ring Style For Ceramic Tile Showers



- 4" diameter strainer
- 2" IPS plastic tailpiece allows adjustment to desired level Fits over 2" or inside 3" Schedule 40 DWV

PART NUMBER	MATERIAL	DRAIN CONNECTION	TOP FLANGE DIAMETER	BOTTOM FLANGE DIAMETER
8015	PVC	2"-3" PVC	5-1/4"	6-1/2"
8016	ABS	2"-3" ABS	5-1/4	0-1/2
8019	4" STAINLESS STEEL STRAINER			



2" QUICK CONNECT SHOWER DRAIN



Quick Clamping Gasket And Collar For Ceramic Tile Showers

Clamping collar securely attaches drain to drain line

Speeds installation

Extra heavy (.050.) strainer

	NUMBE
Protected with	NOMBE
TechCoat finish	1 330

PART NUMBER		BOTTOM FLANGE DIAMETER
7990	5-1/2"	7"

"QUICK TEST" SHOWER DRAIN



For Ceramic Tile Showers Threaded for test nipple Extra heavy (.050) strainer

Protected with TechCoat finish

PART NUMBER	DRAIN CONNECTION	
8006	2" IPS	
8007	1-1/2" IPS	
8008	2" CAULK	
8011	2" CAULK w/Gasket	
8012	2" NO-HUB	

PART NUMBER	DESCRIPTION
8009	QUICK CAULK RUBBER GASKET ONLY

2" QUICK SET SHOWER DRAIN





For Ceramic Tile Showers Internal locknut and gasket for 2" DWV Extra heavy (.050.) strainer

Internal locknut & gasket

Protected with TechCoat finish

PART NUMBER		BOTTOM FLANGE DIAMETER
8014	5-1/2"	5-1/2"

SHOWER & FLOOR DRAIN

Adjustable strainer 4-3/16" Heavy chrome plated brass strainer with brass spud



PART NUMBER	DRAIN CONNECTION	TOP FLANGE DIAMETER	BOTTOM FLANGE DIAMETER
60201	2" INSIDE CAULK		
60203	2" IPS	5"	7"
60205	2" NO-HUB		
60981	4-3/16 Threaded chrome plated brass strainer only		



History

In 1966, PASCO Specialty & Mfg., Inc. became the pioneer in the application of vinyl shower pan liner under a full mortar bed tile installation as a waterproofing alternative to the expensive and often unreliable hot mop, copper or lead sheets and composite methods. Since that date, PASCO Vinyl Shower Pan Liner has waterproofed over 5,000,000 ceramic tile shower stalls, gang showers, steam rooms and roman tubs.

Product Information

PASCO Vinyl Shower Pan Liner:

- 1. Meets or exceeds the specifications of ASTM D-4551, which specifically covers vinyl shower pan liner.
- 2. Is manufactured from 100% Virgin Poly Vinyl Chloride Resin.
- 3. Treated with biocides which prevent the growth of mold, mildew or fungus.
- 4. Is unaffected by concrete or cement.
- 5. The product maintains its integrity when installed in a damp, moist environment (the typical shower pan) away from the effects of sunlight and ozone. Under no circumstances should PASCO Vinyl Shower Pan Liner be used where there is direct exposure to the elements. Contact PASCO with specific requirements.

2 Different Thicknesses

Due to the multitude of plumbing code bodies and plumbing inspection jurisdictions, various thickness have been approved. PASCO offers the installer a choice of two thicknesses. Please check with local plumbing inspection department to be sure which thickness is approved. Regardless of the thickness, all PASCO Vinyl Shower Pan Liner is manufactured to the same exacting specifications.

Pre Fab Corners

PASCO is the only company that offers 4 styles of prefabricated shower stall corners (installation standard IS 4-92 of The Uniform Plumbing Code UPC requires the use of shower stall corners in shower pan installations). Folding PASCO Vinyl Shower Pan Liner at the corner of the dam and wall can sometimes present problems. These prefabricated corners allow the installer to properly seal those areas where bare wood may be exposed to moisture damage. Although each corner is designed for a specific application, the versatility and large size allows the installer to make a waterproof seal in virtually any corner.



Markings

PASCO Vinyl Shower Pan Liner is clearly marked with PASCO's company name, address, ASTM D-4551, appropriate listing logos, thickness and width.

Typical Applications

Shower pans, gang shower pans, steam rooms, fountains, ornamental or reflecting pools. Any application of a full mortar bed (defined as any area requiring a minimum of 1" of mortar) and ceramic tile which requires a waterproof underlayment.

Installation

PASCO Vinyl Shower Pan Liner is relatively easy to install. However, the installer must be familiar with the step by step instructions contained in this brochure. Installation of PASCO Vinyl Shower Pan Liner must be made in accordance with local plumbing codes. For technical, specification or installation assistance please contact PASCO.

Approvals and Listings

PASCO Vinyl Shower Pan Liner was first approved by the city of Portland, Oregon in 1966. The following are specific listings or approvals.

· 30 MIL and 40 MIL - IAPMO File 2308 · City of Los Angeles - RR 4703

Industry Affiliations









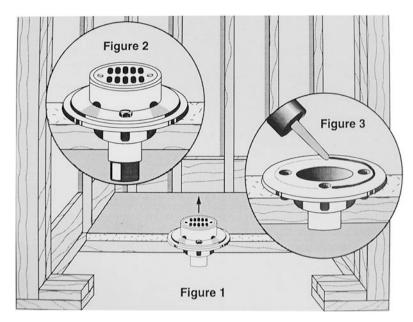




Installation Instructions

PASCO Vinyl Shower Pan Liner is installed after the carpenters have finished the rough shower stall and dam. To provide support for the shower pan material, blocking of 2" x 10"s must be placed between the lower end of the studs, forming the shower stall. The outer face of the blocking must be flush with the studs, forming the shower stall. **PASCO** Vinyl Shower Pan Liner works with a clamping flange-type drain made of either cast iron or plastic.

Figure 2: The lower flange of the drain must be braced or resting on firm material to prevent any upward or downward movement.



1. Sloping Shower Stall Subfloor

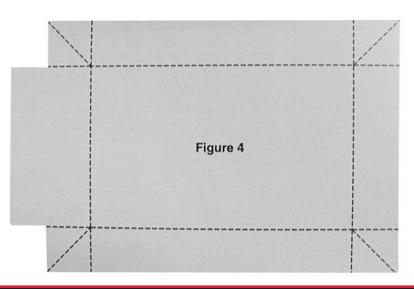
To prevent puddling of moisture and to provide a smooth base for the shower pan material, a shower stall subfloor must be installed with a slope toward the drain of a 1/4" fall per foot. Figure 1: Construct the sloped subfloor using a mortar mixture of 1 part portland cement to 4 parts sand. Staple a layer of 15 lb. roofing felt to the subfloor of the shower stall. Cover the felt with the mortar mixture and trowel toward the drain. Be sure the drain is placed so that the top half edge of the drain flange is level with the top of the sloped subfloor. Figure 2: Allow the sloped subfloor to dry before proceeding with the installation of the shower pan liner. Be sure the sloped subfloor is dry and free of any debris such as nails, staples, etc. PASCO Vinyl Shower Pan Liner can be applied directly to the sloped subfloor surface.

2. Lining the Stall with the Vinyl Shower Pan Liner

Remove the top half of the shower drain. To insure a waterproof seal between the lower drain flange and the pan material, apply a small ring of butyl rubber caulking on top of the lower drain flange. The ring of caulking must be on the outer perimeter of the drain bolt holes, **Figure 3.** Do not plug the bolt holes or weep holes with caulk. IMPORTANT-Do not use roofing mastic as a sealer around the drain. Measure the width and length of the stall area allowing 10 inches for each wall and about 16 inches for the dam. The dam must be covered by the liner on the inside face, top and outside face. After determining the amount of material needed, use a soft crayon or felt tip marker to draw a layout of the pan on the material,

Figure 4: Cut the material with a utility knife and straight edge. Fold the pan material along the layout lines and place it in the shower stall. After the material is positioned in the stall, it can be either stapled or tacked into place. Never staple lower then three inches above the level of the dam. Place the first staple in the pan material to the backing board beginning in the middle of the back of the stall. Proceed to staple the material to the backing board at 2" intervals, working towards either corner of the stall.*

*NOTE: Where metal studs are used and no back-up material is provided, see Gang Shower Installation Instructions.

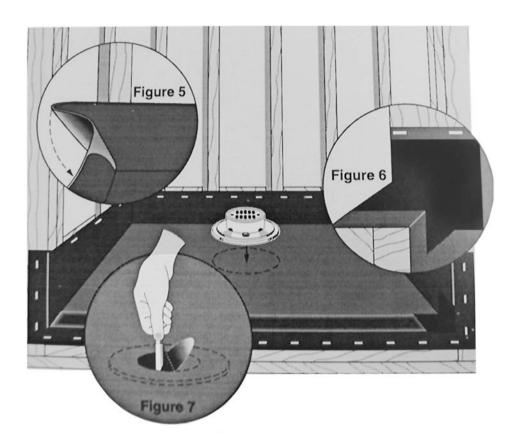




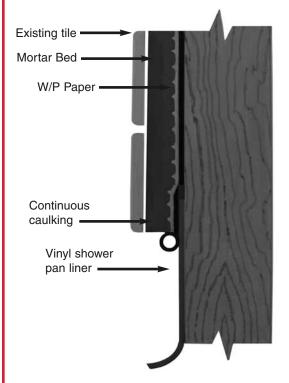
Make corner folds as indicated in Figure 5 and staple. Continue stapling the material, working towards the shower stall front. Try to keep the material as even and free of wrinkles as possible. Fold corners at the dam and fasten securely. The folds at the dam are somewhat tricky. Try to make the fold as smooth as possible. If it becomes necessary to make a slit in the material at the dam corners, we recommend that you use PASCO Pre-Fab Corners to protect against leakage (see page I-1). After securely fastening the material on the outside of the dam (do not staple the material on top of the dam), cement the PASCO Pre-Fab Corners in place using PASCO Vinyl Shower Pan Liner Solvent Cement, Figure 6. The top half of the shower drain can now be bolted into place. Cut the material covering the drain opening, Figure 7. Do not make the cut larger then the drain opening. Locate the bolt holes, make small slits and bolt the drain halves firmly in place. To properly tighten, some drain styles may require a gasket of extra pan material. Simply cut this gasket from a piece of scrap material and cement it into place over the drain half.

3. Test for Water Tightness

Test the shower pan for water tightness by plugging the drain with the appropriate size test plug or nipple when using PASCO's Quick Test Shower Drains. The test plug or nipple must be placed in the drain below the level of the weep holes. Fill the shower stall to the top of the dam for a period of time sufficient to establish its water tightness. Local codes require certain time limits for this test. Remove the test plug or nipple and the water will drain through the weep holes of the drain. Cover the weep holes with small bits of gravel or broken tile to prevent them from becoming plugged when the mortar is poured. The shower pan installation is now complete and ready for the tile mortar base and waterproof wall material. Wrinkles in the material will flatten when the mortar is poured. If for some reason the mortar is not poured immediately after the pan has been installed, cover the pan areas with cardboard to protect it from damage. Remove the cardboard before pouring the mortar.







4. Replacing an Existing Leaking Shower Pan

An existing leaking shower pan can be replaced using the following method.

Remove the tile floor and the first course of tile from the wall of the shower stall using a small sledge hammer, crow bar or pry bar. Be sure to wear goggles.

Remove all material down to the original subfloor, including the old shower pan. If the subfloor is wooden, inspect it carefully for rotten floor boards that will need replacing. If no subfloor is evident, we recommend that one be installed as described in Section 1. Inspect the dam area for rotten boards and replace any if necessary. Install the shower pan material as described previously, but with the following modifications. Be sure that there is room for a minimum of one-half inch of mortar plus the thickness of the tile. If this amount of space is available, then the vinyl shower pan liner does not have to be recessed flush to the studs. Measure the area to be covered with liner as described before. The liner need only go up the walls far enough to meet sound tile and mortar. Tuck the liner up under existing tiles as far as possible and secure with staples or by tracking. A continuous bead of butyl rubber caulking should be applied to the area where the liner meets the existing sound tile and mortar. Test for water tightness as described previously. Metal building lath is used to back the mortar for the new tile. Measure lath and cut to fit. Be careful not to puncture the shower pan liner when placing lath. Install full mortar bed and tile to industry specifications and local plumbing or building codes.

Shower Pan Joining Instructions

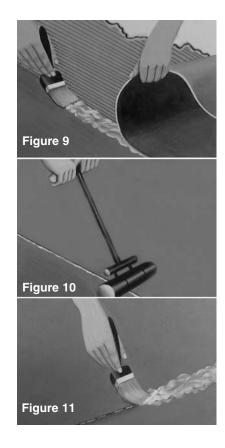
Due to the variety of widths, lengths and heights of shower stalls, gang showers and similar areas which require waterproofing, it may be necessary to join widths of **PASCO Vinyl Shower Pan Liner**. The following instructions must be followed very carefully to achieve a waterproof seal.

IMPORTANT - Use only **PASCO** Vinyl Shower Pan Liner Solvent Cement (P.N. 3008) for joining pan sheets. It is specially formulated to make a permanent waterproof seal used as directed. To join sheets allow a 4" minimum overlap. Apply a thin, even coat of cement to both surfaces to be joined must be covered with cement. Apply the cement to short lengths of material, not to exceed 3 feet at a time, **Figure 9**.

Join cemented surfaces as quickly as possible before cement dries. For long seams exceeding 6 feet in length, use a weighted, smooth flooring roller to facilitate bonding of material, **Figure 10**.

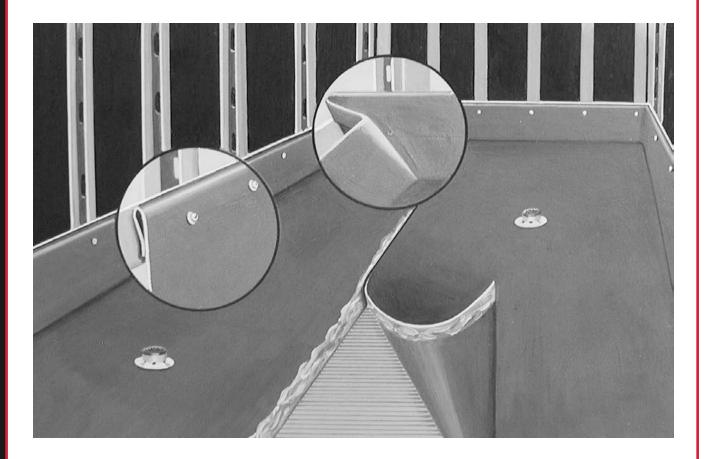
Apply a wide bead of cement to the entire length of the overlap. If material has been joined outside of the installation area, apply the bead to both top and bottom edges of the overlap, **Figure 11**.

Do not disturb or try to peel joined surfaces. The cemented seam should fully cure in 24 hours. Test for water tightness as described in paragraph 3.





GANG SHOWER INSTALLATION



Shower areas with multiple shower heads and drains are commonly referred to as "gang showers". These shower areas are found in schools, dormitories, sports facilities and commercial installations.

Read the previous instructions in this brochure and pay particular attention to the corner, drain and seaming details (see figures 1 through 11).

When large areas must be covered, **PASCO** Vinyl Shower Pan Liner can be easily joined. Sections of the liner can be joined as they are laid. Lay sections to be joined, side by side and follow the instructions for joining as explained in **Figures 9** through 11.

If metal studs are present, proceed as follows. The shower pan material must be attached at the height of at least three inches above the highest flood level of the shower area. Determine this height and attached a metal furring strip at this level around the entire shower stall area.

Measure the shower area, determine the amount of material required and also determine where seams will be required. To attach the shower pan material to the metal furring strip, fold the material as indicated in **Figure 12**. Use a small diameter, short length, self tapping sheet metal screw with a small washer to fasten the material to the metal furring strip. Space screws at a distance which will prevent the material from sagging.

Finish the drain installation as described in **Figure 7** and perform appropriate water test as described in installation paragraph # 3.



Product Specification Sheet

Product Name:

PASCO Vinyl Shower Pan Liner

Manufacturer:

PASCO Specialty & Mfg., Inc.

Product Usage:

PASCO Vinyl Shower Pan Liner is a flexible sheet used without bedding mastic or coating for construction of concealed water-containment barriers.

Listed by the model building code of IAPMO, **PASCO** Vinyl Shower Pan Liner may be used for safe pans, ceramic tile tub and shower stalls, indoor swimming pools, steam rooms, fountains and platers in place of copper sheet, hot mop and leas sheet waterproofing methods.

May be solvent welded to cover large areas. Note: Only **PASCO** Vinyl Shower Pan Liner Solvent Cement may be used to solvent weld **PASCO** Vinyl Shower Pan Liner.

Limitations

PASCO Vinyl Shower Pan Liner is to be concealed from sunlight when protection from water damage and long-term reliability is essential. This material cannot be exposed to outdoor elements.

Product Description

Color: Red Thickness: 40 Mil Black 30 Mil

Finish: Smooth Texture

Widths: Available in 48", 60", and 72" widths. Lengths: Rolls come in lengths of 80 ft.

Markings: All **PASCO** Vinyl Shower Pan Liner is continuously marked with manufacturer's name, address, thickness, part number. Marked with IAPMO Listing # 2308 and ASTM D-4451.

Technical Data:

PASCO Vinyl Shower Pan Liner is a flexible poly vinyl chloride sheet made of a virgin PVC resin containing no regrind material with an inherent viscosity of not less than 0.92 and a PVC compound density of between 1.26 g/cc and 1.29 g/cc.

Special Qualities:

- Requires no maintenance.
- Dramatic low temperature flexibility for easy installation in cold weather.
- Immune to mildew, fungus and bacterial degradation.
- Smooth surface to prevent snagging on metal lath.
- Lines every 6" for quick measurement.
- Easy to fold
- Requires no special tolls for installation.

Code Listings:

- IAPMO File #2308
- Copies of all code listings available upon request.
- Approved by many cities, countries and states including the City of Los Angeles (#RR4703).

Test Standard:

- Conforms to ASTM D-4551 Test Standard.
- Meets FHA 1/30/63 test to determine suitablilty of materials for use as a shower pan.

Guarantee:

PASCO Vinyl Shower Pan Liner is guaranteed by **PASCO** Specialty & Mfg., Inc. against failure caused by rot, rust, cracks, electrolysis and microrganism deterioration in un-exposed installations if installed according to **PASCO** Installation Instructions.

This warranty is limited to replacement of the material and freight charges to destination only. There are no other express or impled warranties and this warranty is in lieu of any other warranty. **PASCO** is not responsible for consequential damages. The remedy of the purchaser set forth herein is exclusive.

For additional information, please call **PASCO** toll free: (800) 421-2053





IAPMO Listed

PART NUMBER		LENGTH	WEIGHT
3021	58"	90'	110 lbs

BASELINE FEATURES

35 MIL PVC Membrane with spunbonded polyester fibers Waterproof

No special tools needed for application

Applied with common mastic

Sheet applied, no curing time

No special substrate preparation needed before application

Remains flexible at low temperatures

Membrane can be joined by solvent welding

Tiles can be applied to membrane while substrate bond coat is still plastic

PASCO's BaseLine crack suppression and waterproofing membrane offers the ceramic tile contractor 2-way protection for thin bed installations of tile, terrazzo and marble. Not only does BaseLine isolate and protect tiles from substrate cracking, it also protects the substrate and surrounding areas from penetration of surface moisture.

BaseLine incorporates spunbonded polyester fibers permanently laminated to both sides of a flexible PVC membrane. The polyester fibers allow the membrane to be bonded to both horizontal or vertical substrates in interior or exterior applications with the use of common latex, acrylic or epoxy modified thin set mortar or mastic. Ceramic tile, marble or terrazzo is applied directly to the BaseLine using the above mentioned bonding materials. BaseLine can be easily joined by solvent welding for large area coverage.

BaseLine can be used in wet areas, entries, bathroom floors, steam rooms, kitchen floors - anywhere in a new construction or rehab projects where the contractor needs protection for tile from cracking, movement or moisture.

BaseLine's elastomeric properties absorb movement and stress. It is an ideal product for covering existing substrate cracks of up to a 1/4" in renovations of existing tile installations. It can also be applied over saw cut joints and plywood or cementitious backerboard joints.

BaseLine does have limitations. Do not install on a substrate where there may be excessive hydrostatic pressure. Do not use where vertical or horizontal movement exceeds 1/4". Cracks, joint openings or saw cuts exceeding 1/4" must be filled with a backup strip and appropriate sealant.

BASE LINE



BaseLine does have limitations. Do not install on a substrate where there may be excessive hydrostatic pressure. Do not use where vertical or horizontal movement exceeds 1/4". Cracks, joint openings or saw cuts exceeding 1/4" must be filled with a

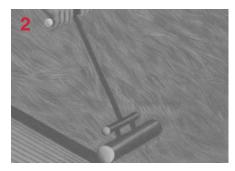
backup strip and appropriate sealant.

Before BaseLine is applied, prepare substrate in accordance with the Tile Council of America, Handbook for Ceramic Tile Installation and ANSI A108 Standard for the specific tile which will be used.

Refer to TCA handbook for Bond Coat recommendations. The following bond coats can be used to bond BaseLine to the substrate: Latex Modified Portland Cement, Acrylic Modified Portland Cement, Epoxy Mortar and Modified Epoxy Emulsion. Inspect the substrate to make sure that it is suitable for bonding tile. Be sure that the substrate is free of debris, dirt dust, etc.

1. Prepare bonding agent per manufacturer's instructions. Towel bond coat onto substrate using a "V" notched 1/4 " trowel. Trowel an area only as wide as the BaseLine sheeting and only as long as can be comfortably worked. Do not allow the bond coat to develop a "skin" before applying BaseLine. If hot weather temperatures exist, consult manufacturer's instructions and do not try to cover a large area of the substrate with the bonding agent.





2. Unroll BaseLine on top of bond coat. Using a flooring roller, work from center of the installation to either edge thoroughly embedding the membrane in the bond coat. Check edges for full contact. The bond coat will not work if in contact with the non-fabric (or bare solvent welding edge) of the BaseLine. If necessary, trim edge of sheeting so that the fibers are in contact with the bond coat.

 Before the bond coat cures, begin to set tile using TCA Handbook Instructions and bond coat manufacturer's recommendations.



4. To cover large areas, BaseLine can be joined by using PASCO Vinyl Shower Pan Solvent Cement. To facilitate solvents welding, BaseLine is manufactured with fiber free edges. Follow directions for solvent welding provided on the can. Apply the solvent to both edges of the material to be joined. Do short lengths at a time of approximately 3 to 4 feet. Do not allow the cement to dry before joining sections. After sections of the BaseLine are joined, roll along the seam area with a flooring roller. After rolling, brush a layer of solvent cement along the top of the seam for its entire length.

To solvent weld end seems, the fibers of the BaseLine must be separated from the surface of the sheeting. Determine area to be joined and using common paint thinner, brush the area approximately 1" wider than the area to be joined. The fibers can be peeled back, exposing the bare sheeting surface. Cut off fibers and proceed to solvent weld seam as in the above description. Welded seams will fully cure in 24 hours. However, tile can be set after seams have cured for « hour.



For installations requiring drains, a two piece, clamping ring style drain must be used. Be sure that the drain is set flush with the substrate and remove the top half. To insure a waterproof seal between the lower drain flange and the BaseLine material, apply a small ring of Butyl Rubber Caulking on the top of the lower drain flange. The ring of caulking must be on the outer perimeter of the drain bolt holes. Do not plug the weep holes with caulk. Important-Do not use roofing mastic as a sealer around the drain. Proceeded to install BaseLines described above. As the BaseLine is being installed, the bottom drain half will be covered with material. Once installation is complete, locate the drain and cut out material in the drain opening only. Locate bolt holes, make small slits and bolt back the top half drain.

BaseLine can be used to renovate existing cracked tile installations. Remove tile to a distance of at least twice the area to be re-titled. Inspect substrate specifications. Proceed with BaseLine installation.



Product Specification

Product Name

PASCO BaseLine

Manufacturer

PASCO Specialty and Manufacturing, Inc.

Product Usage

PASCO Baseline is a flexible PVC sheeting with polyester fibers for use as a waterprofing and crack isolation membrane. BaseLine is used for thin bed applications of ceramic tile in interior or exterior locations. BaseLine may be solvent welded to cover large areas. (NOTE: Only PASCO Vinyl Shower Pan Solvent Cement, Part #3008, ca be to solvent weld BaseLine).

Limitations

BaseLine cannot be exposed to direct sunlight.

Product Description

Thickness: .035 MII

Color: Black

Finish: Permanently laminated polyester

Width: 58" Length: 90 Ft.

Composition: BaseLine is a Plasticized poly vinyl chloride sheet, laminated on both sides with non-woven

ployester fibers.

Test Standard

No national product standard exisits on this type of product However, the following quallification tests apply. The following tests are from ASTM d4551-86b.

PROPERTY	UNIT	SPECIFICATION
Thickness	in. (mm)	.035
Tensile strength	lbf.in. (kN/m) of width	60 (10.45), min
Tensile stress @ 100% elongation	lbf.in. (kN/m) of width	30 (5.23), min
Elongation at break	%	300, min
Tear resistance	lbf.in. (kN/m) of width	185 (32.5), min
Pinholes	number	none
Micro-organism resistance	specimen, pass/fail	12 of 12 pass
Puncture resistance	specimen, pass/fail	6 of 6 pass
Indentation resistance	specimen, pass/fail	3 of 3 pass
Folding resistance	specimen, pass/fail	3 of 3 pass
Chemical resistance		
Distilled H20	% weight change	+1%, max
Soapy H20	% weight change	+2%, max
Alkali	specimen, pass/fail	3 of 3 pass
Hydrostatic pressure test	specimen, pass/fail	3 of 3 pass
Shrinkage	% original	5%, max
Volatile loss @ 158F	% loss	1.5 max